

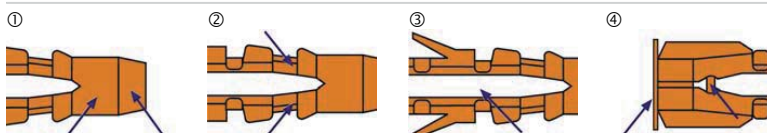
No.	Name	Material
1	Nylon Plug	Polyamide PA 6

**Building materials**

**Qualities**

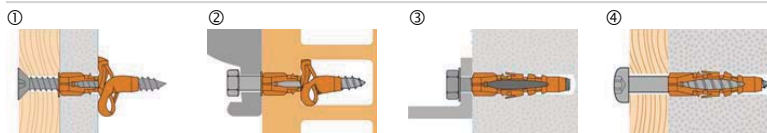


**Characteristics**



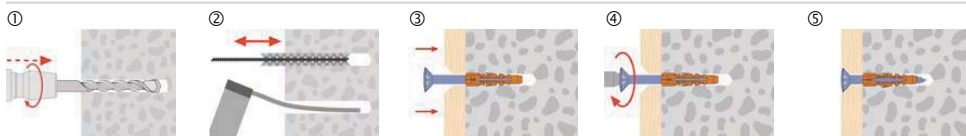
- ① Threaded cone end and tapered end. Superior quality material ensuring excellent pull-out values. Tapered end for easy, fast insertion.
  - ② Nodal point helps to achieve a perfect knot formation of the plug.
  - ③ Self tensioning prevents rotation in the hole.
  - ④ Snap off collar and knock-in protection. The automatic collar detachment and the knock-in protection ensure suitability for all through fixing applications.
- Increased application force in solid building materials.

**Applications**



- ① Pre-assembly fixing with collar, knot behind building materials.
- ② ditto
- ③ With through fixing the collar tears off automatically.
- ④ ditto

**Installation**



- ① Take drill hole-Ø and drill hole depth from the table.
- ② Clean the drill hole with a brush, then blow it out with a purging pump (not necessary with perforated brick).
- ③ Fix Nylon Plug and building material (pre-assembly fixing or through fixing possible).
- ④ Fasten Building materials with a screw.
- ⑤ Fully tighten screw to anchor fixture

All information detailed in our data sheets is based on technical approvals, formulas and site and laboratory testing under optimum conditions and include a stated safety factor. As we have no direct or indirect control over where or how our products are applied or installed, we do not accept any liability either directly or indirectly arising from the use of our products, whether or not in accordance with any advice, specification or recommendation given by us and we recommend site testing of all products for suitability.

Plug size		6		8		10		12	14						
Recommended tension loads:															
N <sub>Emp</sub>	- Concrete	0.6 <sup>1)</sup>	0.4 <sup>2)</sup>	0.6 <sup>1)</sup>	0.4 <sup>2)</sup>	1.1 <sup>1)</sup>	0.8 <sup>2)</sup>	1.8 <sup>1)</sup>	1 <sup>2)</sup>	3 <sup>2)</sup>	4 <sup>2)</sup>				
	- Brick														
	- Perforated brick	0.45 <sup>1)</sup>	0.3 <sup>2)</sup>	0.45 <sup>1)</sup>	0.3 <sup>2)</sup>	0.9 <sup>1)</sup>	0.6 <sup>2)</sup>	1.2 <sup>1)</sup>	0.6 <sup>2)</sup>	1.8 <sup>2)</sup>	2.2 <sup>2)</sup>				
	- Aerated Concrete	0.3 <sup>1)</sup>	0.15 <sup>2)</sup>	0.3 <sup>1)</sup>	0.15 <sup>2)</sup>	0.5 <sup>1)</sup>	0.3 <sup>2)</sup>	0.5 <sup>1)</sup>	0.4 <sup>2)</sup>	1.2 <sup>2)</sup>	1.3 <sup>2)</sup>				
	- Plasterboard	-	0.15 <sup>2)</sup>	-	0.15 <sup>2)</sup>	-	0.18 <sup>2)</sup>	-	0.2 <sup>2)</sup>	-	-				
	- Chipboard		0.4 <sup>2)</sup>	-	0.4 <sup>2)</sup>	-	0.45 <sup>2)</sup>	-	0.6 <sup>2)</sup>	-	-				
Screw measurement:															
d <sub>s</sub>	- Wood screw	mm		3-4		4.5-6		6-8		8-10		10-12			
	- Chipboard screw	mm		3-4		4.5-6		6-8		8-10		10-12			
	- Metric screw	M		4		6		8		10		12			
h <sub>1</sub>	Drill hole depth	mm		45		55		65		75		90		100	
d <sub>0</sub>	Drill hole-Ø in the building material	mm		6		8		10		12		14			
l	Plug length	mm		35		45		50		60		70		75	
d <sub>nom</sub>	Plug-Ø	mm		6		8		10		12		14			



**Multi Plug**

- 1) Wood screws with maximum diameter
- 2) Chipboard screws with maximum diameter / Safety factor 5

**Material Characteristics**

Polyamide PA 6 nylon-products are made from high-grade polyamide PA 6. Due to its excellent characteristics PA 6 is a valuable material for fastener production, offering :

- Large temperature range of -40° up to 100° C
- Absorption of humidity results in high mechanical features such as impact strength and resistant to distortion
- Excellent stability for dynamic loads
- Minor inflammability and self-extinguishing properties
- Halogen-free material
- PA 6 exhibits higher strength under temperature influences compared with conventional plastics.
- The deformation characteristics of polyamide PA 6 offers greater values in comparison to conventional plastics.
- Polyamide PA 6 absorbs sound transmission between construction unit and building material.



Polyamide PA6 logo

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